

CONFIDENTIAL

October 10, 1961

25X1

Dear Sir:

Under separate cover we are sending you one set of prints which comprise all of the drawings needed in order to fabricate and assemble an 11-gage liner for the Model 1 incinerator. These are actually prints of all of the appropriate drawings for the 16-gage liner, and on these we have written, in red pencil, dimensional and other changes which have to be followed if you want to fabricate the liner from thicker (0.125 vs. 0.063") material. You will note that no changes are indicated on several of the prints; the use of the thicker material does not necessitate any changes in the respective components or assemblies.

Your attention is directed to Drawing 354-327, Basket Top Band. Information regarding the type of weld, type and dimension of the filler rod, and type of welding process to be used for the 16-gage liner had inadvertently been omitted from the original drawing. This information has been added to the print in black pencil, and the appropriate change in the size of filler rod to be used for an 11-gage liner has been indicated in red pencil.

As a matter of added convenience, we are enclosing two copies of a "List of Material, Spare Liner of 11-Gage Sheet for Model 1 Incinerator". This lists the numbers of all of the drawings pertinent to the manufacture and assembly of the liner for the Model 1 unit, as well as the names of the various components and assemblies and the number of each required.

008632

DOC 87	REV DATE 7 JULY 80	BY 057447
ORIG COMP 056	QPI 66	TYPE 01
ORIG GLASS M	PAGES 4	REV CLASS C
JUST 23	NEXT REV 2010	AUTH: HR 70-2

ORIGINAL CL BY 23 59 79
☐ DECL ☒ REVW ON 07/07/2010
 EXT BYND 6 YRS BY SAME
 REASON 3 d (3)

CONFIDENTIAL

-2-

October 10, 1961

CONFIDENTIAL

If you have any questions, please do not hesitate to call.

Sincerely,



25X1

ABW:mlm

In Duplicate

Enclosure

CONFIDENTIAL

SHEET <u>1</u> OF <u>2</u>		TITLE SPARE LINER OF 11 GAGE SHEET FOR MODEL 1 INCINERATOR	
K-G	ACCT. NO. CONFIDENTIAL	DWG. NO. 354-000	SIZE

LIST OF MATERIAL

ITEM	DWG. NO.	SIZE	NO. REQ'D.	TITLE - DESCRIPTION
	354-100	E	1	INCINERATOR ASSEMBLY (REFER ONLY TO LINER)
	-104	C	1	TOP LINER ASSEMBLY
	-105	D	1	LINER MIDDLE SECTION ASSEMBLY
	-106	D	1	LINER LOWER SECTION ASSEMBLY
	-107	D	1	LINER BOTTOM CONE ASSEMBLY
	-108	D	1	INNER LINER BASE CONE ASSEMBLY
	-113	D	1	BOTTOM LINER SECTION ASSEMBLY
	-315	A	12	SPACER
	-317	A	12	STOP
	-327	B	1	BASKET TOP BAND
	-333	A	8	NOZZLE
	-334	A	4	NOZZLE
	-335	A	4	NOZZLE
	-357	A	48	SCREW
	-364	A	4	NOZZLE
	-405	A	8	SPACER
	-406	B	1	CENTRAL CONE TOP SECTION
	-407	B	8	SEAL STRIP
	-409	C	1	LINER UPPER CONE LOWER FLANGE
	-410	C	1	LINER UPPER CONE UPPER FLANGE
	-411	C	1	CENTRAL CONE MID SECTION
	-412	C	1	CENTRAL CONE BOTTOM SECTION
	-413	C	1	CENTRAL CONE BASE RING
	-414	D	1	LINER MIDDLE SECTION

CONFIDENTIAL

TITLE

SPARE LINER OF 11 GAGE SHEET
FOR MODEL 1 INCINERATOR

K-G

ACCT. NO

DWG. NO.

SIZE

CONFIDENTIAL

[illegible]

CONFIDENTIAL